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(54) **Electronic governor device for internal combustion engine for agricultural tractor with plug-in memory card storing typical engine data obtained during factory testing**

Elektronische Regeleinrichtung für Verbrennungsmotoren landwirtschaftlicher Traktoren mit steckbarer Speicherkarte, die beim Test in der Fabrik ermittelte typische Daten des Motors enthält

Dispositif de régulation pour moteur à combustion de tracteur agricole avec carte de mémoire enfichable contenant des données typiques du moteur obtenues en test en usine

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DE-A- 3 735 005 **US-A- 5 056 026**

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Description

FIELD OF THE INVENTION

[0001] The present invention relates to electronic governor devices for adjusting the rotation speed of agricultural tractor engines, of the type comprising a programmable electronic control unit, detecting means of the engine speed set by the operator and detecting means of the actual engine speed operatively connected to said electronic control unit, and an electromechanical actuator controlled by said electronic control unit for adjusting the fuel flow delivered to the engine. More specifically, the invention relates to a device according to the preamble of claim 1, which is known from DE-A-3735005.

PRIOR ART

[0002] In the known governor devices of the type defined heretofore, for each possible engine to which the electronic governor device can be applied, in the memory of the electronic control unit a check-up table is provided, describing the electric current curve in the electromechanical actuator as a function of the number of revolutions of the engine, for instance at 50 RPM intervals.

[0003] These electric current values are absolute and cannot be trimmed to compensate variations among engines of the same type. To guarantee that the maximum power delivered by the engine (at the maximum power rating) is within the tolerance specified on the homologation paper, during engine calibration the load of the return spring of the electromechanical actuator rotor is adjusted so that at the maximum power rating, the engine being loaded with an appropriate load and the electronic control unit delivering the electric current corresponding to the maximum theoretical power (of the particular chosen engine family), an actual maximum power corresponding to the nominal ratings can be achieved. However, this operation produces undesired effects.

[0004] First of all, modifying the load of the return spring involves modification of the electromechanical actuator characteristics and, therefore, the torque curve is shifted from the theoretical one. As a consequence, constancy can be guaranteed only for the point of the torque curve which corresponds to the maximum power of the engine, but not for the remaining part of the torque curve.

[0005] Furthermore, the actuator return spring having limited load regulation capabilities, compensation of the unavoidable characteristic variations from one engine to another cannot be always achieved, hence it is not always possible to lay within the tolerance band of the maximum power.

[0006] On the other hand, since the actuator is calibrated on a specific engine, if the electromechanical actuator has to be replaced, the engine shall not generally

maintain the same operation characteristics.

[0007] Finally, the electromechanical actuator can be easily tampered, simply acting on the existing load regulation screw of the spring thereof.

[0008] DE-A-3735005 discloses a system wherein the throttle of an engine is adjusted by a motor and has a position transducer providing feedback to the engine control system. A program held in a ROM compares reference and feedback signals to generate an error signal to set the drive. A calibration is carried out to relate speed valves to control signals. These are entered when switches are operated.

THE INVENTION

[0009] It is therefore an object of the present invention to provide a governor device as set heretofore which enables to overcome the above mentioned problems.

[0010] A further object of the present invention is to provide a configuring system which allows programming the electronic control unit of the governor device during engine testing.

[0011] According to a first aspect, the invention relates to an electronic governor device for an agricultural tractor engine, as set forth in claim 1.

[0012] Further characteristics of the governor device of the invention are as set forth in the dependent claims 2 to 7.

[0013] According to another aspect, the invention relates to a method for configuring the governor devices as set forth heretofore, and having the characteristics defined in the independent claim 8 and the dependent claims 9 and 10.

BRIEF DESCRIPTION OF THE DRAWINGS

[0014] The invention will now be described by way of example with reference to the accompanying drawings in which:

figure 1 is a block diagram of a rotation speed electronic governor device according to the invention, showing the logical connections between the various component elements thereof, and

figure 2 is a block diagram showing the various elements to put into practice the method according to the invention.

DETAILED DESCRIPTION OF THE INVENTION

[0015] With reference to figure 1, the governor device according to the invention comprises an electronic control unit 102 (ECU) which inputs by means of a speed sensor (not shown in detail since conventional) coupled, for instance, to a tractor engine shaft 106 electrical signals related to the actual speed of the tractor engine, and by means of a position sensor (even not shown in detail since conventional) coupled to the accelerator

p dal 104, electrical signals indicative of the speed set by the operator of the tractor.

[0016] By analysing the difference between the set and the actual speed, the ECU 102 regulates the electric current in a electromecanical actuator 103, of a conventional type thus not depicted in detail in the figures, which in turn controls the position of a rack-bar which drives the fuel injection pumps of the engine, so as to adjust accordingly the flow rate of fuel to be delivered to the engine combustion chambers.

[0017] Briefly, the actuator 103, supplied with continuous current, includes in a conventional way a stator winding, a rotor assembly which can perform a maximum rotation of about 33°, and a return spring contrasting the rotor motion and bringing it back to its rest position when the electric current is null. If the spring load is considered as constant, the current flowing in the actuator produces a force which withstands the reaction of the spring and generates an equilibrium point of the rotor. Increasing the current, the angular run of the rotor increases.

[0018] There is a linear correspondence between the electric current in the actuator 103 and the displacement of the rack-bar and therefore, between this electric current in the actuator 103 and the flow rate of the fuel to the pumps.

[0019] According to the sign and to the absolute value of the difference between the set speed and the actual speed, the ECU 102 increases or decreases the electric current in the actuator 103. For stability reasons, the variation speed of the current is set according to coefficients depending on the speed of the engine and recorded in a check table in the ECU 102 memory.

[0020] The current in the actuator 103 corresponds to the power delivered by the engine at any possible speed. In the ECU 102 memory there is a check up table, in steps of 50 RPM for example, which describes the maximum power curve and, therefore, the maximum electric currents to be set for the actuator 103, over the entire range from minimum to maximum speed.

[0021] For each possible speed of the engine, the electric current in the actuator 103 is linearly varied until it reaches the value written in the check-up table of the ECU 102 which corresponds, at that rate, to the maximum power. For any further power request, the maximum electric current value is limited at the maximum value in the check-up table.

[0022] Only for the sake of description completeness, the governor device can further comprise a keyboard 107 to record and recall a certain number of preset rotation speeds of the engine, and a further position sensor (not shown in the drawings since conventional) coupled to a hand-actuated accelerator lever 105.

[0023] According to the invention herein disclosed, the system further comprises a memory module device 101 (which will be in the following designated as plug-in memory), which is designed as a memory card that can be bought blank from an electronic component man-

ufacturer, is then loaded with the necessary data during the final engine test runned by the manufacturer of the engine, and is finally fitted on the tractor so as to enable this plug-in memory 101 to exchange data with the ECU 102, according to the procedures that will now be disclosed in the following.

[0024] In the governor device according to the present invention the actuator 103 is as stated similar to one of a conventional type, but without the possibility to adjust the load of the related return spring. To such effect direct access from outside to the trimming system of the return spring can be prevented by any suitable expedients, for instance by means of an external unreleasable cover 103a.

[0025] When the actuator 103 is then fitted onto the engine, it is practically impossible to make any adjustments thereof: accordingly, the characteristics of the actuator 103 will always be the same and guaranteed as such by the manufacturer of this component.

[0026] The ECU 102 is non specific and bears in its memory, for instance, up to thirty possible check up tables which describe with different relative and non absolute parameters (electric current values) the shapes of the maximum torque curves of thirty possible different engine types for agricultural tractors.

[0027] The plug-in memory 101 comprises by way of example a plastic container of about 30X50X15 mm, a conventional four-way male connector and a conventional EEPROM memory device, which is programmed by the engine manufacturer during the final engine test and engine calibration as disclosed hereinafter.

[0028] Among others, this plug-in memory 101 stores also the following parameters: engine type (a value from 1 to 30); engine serial number; electric current in the actuator 103 corresponding to the maximum engine power; electric current in the actuator corresponding to other operating points, for example 5, of the engines torque curve; a check sum whose value enables to check if the programmed data are correct; and some other parameters among which, for example, a code of the operator having performed the calibration.

[0029] Once the plug-in memory 101 is programmed, a plastic sticker 108 is printed out on which at least some of the programmed parameters are written. This sticker 108 is then stucked on the plug-in memory 101.

[0030] Following programming, the plug-in memory 101 is physically enclosed with its related engine, conveniently after being inserted in a plastic envelope which protects it from environmental agents during engine shipping to the tractor assembly line. Once the engine is fully assembled with the tractor, and before the tractor final testing, the plug-in memory 101 is connected to the ECU 102 by means of a connector and associated short cable (of approximately 30 cm or less). In order to enable the ECU 102 to obtain the maximum torque curve of the engine fitted on the specific tractor, a start up procedure is provided for, in which the ECU 102 reads data from the plug-in memory 101 and calculates the abso-

lute values of the electric currents which have to be delivered to the actuator 103.

[0031] Configuring the governor device according to the invention is carried out in two distinct steps.

[0032] The first step is undergone at the engine manufacturer plant where it is available, during the engine testing, an electronic instrumentation bench 202 arranged to calibrate the engine and to program the plug-in memory 101 with a number of parameter measured during the bench testing, such as clarified herebelow.

[0033] With reference to figure 2, the engine 205 is installed on the testing bench 202 and warmed up to its working temperature. In the meanwhile the operator starts up a blank plug-in memory 101, inputting identification data of the engine under test, by means of a PC 203 which is interfaced both with the testing bench 202 and with a programming and calibration unit 201. These data will include, for example, the engine type and its serial number.

[0034] The engine 205, which is already equipped with the speed sensor coupled to the engine shaft 106 and with the electromechanical actuator 103, which are both electrically connected to the programming and electronic calibration unit 201, is put under test on a variable load basis. The program in the PC 203 coordinates the various testing steps according to the type of engine under test, either automatically or following the operator's instructions, so as to acquire for a plurality of engine functional points the electric current values in the actuator 103, the engine rotational speed, the maximum delivered power and any other data which may be necessary to configure the speed governor. Once the variable load test is over, the PC 203 extrapolates running characteristic points of the engine from the input data and then loads these data into the plug-in memory 101. In the meanwhile a printer 204 prints these data on sticker 108 which is then applied to the plug-in memory 101. The plug-in memory 101 is then sealed in a plastic envelope and enclosed with the engine for shipping.

[0035] The second configuring step of the governor device is carried out at the tractor manufacturing plant where, after completing assembling of the tractor with the engine 205 and with the electronic control unit 102 of the governor device and related wiring, the plug-in memory 101, which is still in the sealed plastic envelop attached to the engine, is picked up and plugged into a corresponding connector (not shown since conventional) of the governor device.

[0036] The electronic control unit 102 is capable through a check-sum algorithm to validate the plug-in memory 101 data, and if the engine type fitted on the tractor corresponds to the designated one, then the ECU 102 inputs in its own memory, from the plug-in memory 101, the peculiar calibration points of the engine, and enables its start up. Engine start up would not be enabled if the plug-in memory 101 is for any reason removed.

[0037] The advantages deriving from the present in-

vention can be summarized as follows.

[0038] If the actuator 103 is replaced, there is no modification of the running parameters of the engine since this actuator 103 can not be tampered and its characteristics are guaranteed by the manufacturer of the device itself.

[0039] The ECU 102 is non specific and even if it is replaced, there is no change in the peculiar data of the engine.

[0040] The engine special features are recorded in the plug-in memory 101. The possibility of a failure event of this device is much lower than for the other components of the system, as it is only comprised of the integrated circuit EEPROM sealed inside a tight proof housing. And in case of failure of this device, authorised personnel will by means of a special programmer reprogram a new plug-in memory with the same data as the original one, being these available from the sticker on the replaced plug-in memory 101 itself.

Claims

1. An electronic governor device for adjusting the rotation speed of an agricultural tractor engine (205) including a programmable electronic control unit (102), detecting means of the engine speed set by the operator (104; 105) and detecting means of the actual engine speed (106) operatively connected to said electronic control unit (102) and an electromechanical actuator (103) controlled by said electronic control unit (102) for adjusting the fuel flow delivered to said engine (205), the electronic control unit (102) being associated with a memory device arranged to record typical data of said engine including calibration parameters, characterized in that the memory device includes a card (101) having non-volatile memory means and plug-in electrical connection means for connection thereof to said electronic control unit (102), whereby typical data of the engine are recorded on the plug-in memory card device (101) during factory testing and afterwards the plug-in card is plugged into the governor device so as to configure the governor device according to said typical data of the engine following connection of said plug-in memory card device (101) to said electronic control unit (102).
2. Device according to claim 1, characterized in that said electronic control unit (102) further comprises:
 - means for reading said non-volatile memory means,
 - means for verifying the validity of the data stored in said non-volatile memory means,
 - automatic configuring means of the control characteristics of said electronic control unit (102).

3. Device according to claim 1, characterized in that said engine typical data include:
- engine qualification and identification data,
 - electrical supply current values of said electromechanical actuator (103) corresponding to the engine maximum power and to a plurality of peculiar operating points of the engine,
 - further engine bench calibration parameter.
4. Device according to claim 3, characterized in that said plug-in memory card device (101) is provided with a writing section (108) listing at least part of said engine typical data.
5. Device according to any of the preceding claims, characterized in that it further comprises manual selector means (107) operatively connected to said electronic control unit (102) to selectively set and recall predetermined values of the engine rotation speed.
6. Device according to any of the preceding claims, characterized in that said electromechanical actuator (103) comprises means (103a) to prevent tampering bench calibration of said electromechanical actuator (103).
7. Configuring method of a governor device according to claims 1 to 4, characterized in that it comprises the steps of:
- providing a programming and calibrating electronic unit (201) for said plug-in memory card device (101),
 - interfacing said programming and calibrating electronic unit (201) with an engine testing bench (202) and connecting said programming and calibrating electronic unit (201) to said means for detecting the actual speed (106) of the engine (205) and to said electromechanical actuator (103),
 - programming said plug-in memory card device (101) with said engine qualification and identification data through said programming and calibrating electronic unit (201),
 - factory bench testing the engine (205) and acquiring, by means of said programming and calibrating electronic unit (201), a plurality of typical running points of the engine (205),
 - extrapolating, from said typical running points of the engine (205), said calibration parameters of the engine and programming thereof in said plug-in memory card device (101) through said programming and calibrating electronic unit (201),
 - enclosing said plug-in memory card device (101) with the engine (205) and assembling

- said engine onto a tractor provided with said electronic control unit (102),
- plugging said plug-in memory card device (101) into said electronic control unit (102) and configuring thereby said governor device.

8. Method according to claim 7, characterized in that it further comprises hermetically sealing said plug-in memory card device (101) after programming thereof.

9. Method according to claim 7, characterized in that it further comprises the step of printing said engine typical data on a writing support (108) and securing said writing support (108) on the outside of said plug-in memory card device (101).

Patentansprüche

1. Elektronische Regelvorrichtung zur Regelung der Umlaufgeschwindigkeit eines landwirtschaftlichen Traktormotors (205), aufweisend eine programmierbare elektronische Steuerungseinheit (102), betriebsmäßig mit der elektronischen Steuerungseinheit (102) verbundene Erfassungsmittel (104; 105) für die von der Bedienperson eingestellte Motordrehzahl und eine Vorrichtung (106) zum Erfassen der aktuellen Motordrehzahl, und ein von der elektronischen Steuerungseinheit (102) gesteuertes elektromechanisches Betätigungselement (103) zur Regulierung des dem Motor (205) zugeführten Kraftstoffzuflusses, wobei die elektronische Steuerungseinheit (102) mit einer Speichervorrichtung verbunden ist, die zur Aufzeichnung typischer Daten des Motors einschließlich Kalibrierungsparametern angeordnet ist, dadurch gekennzeichnet, daß die Speichervorrichtung eine Karte (101) mit einer nichtflüchtigen Speichereinrichtung und steckbare elektrische Verbindungsmittel zu deren Anschluß an die elektronische Steuerungseinheit (102) einschließt, wodurch typische Daten des Motors während der Werksprüfung auf der steckbaren Speicherkartenvorrichtung (101) aufgezeichnet werden und die steckbare Karte danach in die Regelvorrichtung eingesteckt wird, um die Regelvorrichtung im Anschluß an die Verbindung der steckbaren Speicherkartenvorrichtung (101) mit der elektronischen Steuerungseinheit (102) gemäß den typischen Daten des Motors zu konfigurieren.
2. Vorrichtung nach Anspruch 1, dadurch gekennzeichnet, daß die elektronische Steuerungseinheit (102) ferner umfaßt:
- Mittel zum Lesen der nichtflüchtigen Speichereinrichtung;

- Mittel zum Überprüfen der Gültigkeit der in der nichtflüchtigen Speichereinrichtung gespeicherten Daten;
 - automatische Konfigurationsmittel der Steuerungsmerkmale der elektronischen Steuerungseinheit (102).
3. Vorrichtung nach Anspruch 1, dadurch gekennzeichnet, daß die motortypischen Daten einschließen:
- Motorqualifikations- und -identifikationsdaten;
 - elektrische Versorgungsstromwerte des elektromechanischen Betätigungselementes (103) entsprechend der maximalen Motorleistung und einer Vielzahl besonderer Betriebspunkte des Motors;
 - weitere Motorbezugspunkt-Kalibrierungsparameter.
4. Vorrichtung nach Anspruch 3, dadurch gekennzeichnet, daß die steckbare Speicherkartenvorrichtung (101) mit einem Schreibsektor (108) versehen ist, der zumindest einen Teil der motortypischen Daten auflistet.
5. Vorrichtung nach einem der vorhergehenden Ansprüche, dadurch gekennzeichnet, daß sie ferner handgesteuerte Auswahlmittel (107) umfaßt, die betriebsmäßig mit der elektronischen Steuerungseinheit (102) verbunden sind, um vorbestimmte Werte der Motorumlaufgeschwindigkeit selektiv festzulegen und wieder abzurufen.
6. Vorrichtung nach einem der vorhergehenden Ansprüche, dadurch gekennzeichnet, daß das elektromechanische Betätigungselement (103) Mittel (103a) zum Verhindern der Verfälschung der Bezugspunktkalibrierung des elektromechanischen Betätigungselementes (103) umfaßt.
7. Verfahren zur Konfigurierung einer Regelvorrichtung nach den Ansprüchen 1 bis 4, dadurch gekennzeichnet, daß es die Schritte umfaßt:
- Bereitstellen einer elektronischen Programmier- und Kalibriereinheit (201) für die steckbare Speicherkartenvorrichtung (101);
 - Verbinden der elektronischen Programmier- und Kalibriereinheit (201) über eine Schnittstelle mit einem Motorprüfstand (202) und Verbinden der elektronischen Programmier- und Kalibriereinheit (201) mit der Vorrichtung (106) zum Erfassen der aktuellen Drehzahl des Motors (205) und mit dem elektromechanischen Betätigungselement (103);
 - Programmieren der steckbaren Speicherkartenvorrichtung (101) mit den Motorqualifikations- und -identifikationsdaten über die elektronische Programmier- und Kalibriereinheit (201);
 - Testen des Motors (205) auf dem Werksprüfstand und Erfassen einer Vielzahl typischer Betriebspunkte des Motors (205) mittels der elektronischen Programmier- und Kalibriereinheit (201);
 - Extrapolieren der Kalibrierungsparameter des Motors aus den typischen Betriebspunkten des Motors (205) und Programmieren dieser Parameter über die elektronische Programmier- und Kalibriereinheit (201) in die steckbare Speicherkartenvorrichtung (101);
 - Einschließen der steckbaren Speicherkartenvorrichtung (101) in den Motor (205) und Einbauen des Motors in einen Traktor, der mit der elektronischen Steuerungseinheit (102) versehen ist;
 - Einstecken der steckbaren Speicherkartenvorrichtung (101) in die elektronische Steuerungseinheit (102) und dadurch Konfigurieren der Regelvorrichtung.
8. Verfahren nach Anspruch 7, dadurch gekennzeichnet, daß es ferner das hermetische Abdichten der steckbaren Speicherkartenvorrichtung (101) nach deren Programmierung umfaßt.
9. Verfahren nach Anspruch 7, dadurch gekennzeichnet, daß es ferner den Schritt Drucken der motortypischen Daten auf einen Schriftträger (108) und Befestigen des Schriftträgers (108) auf der Außenseite der steckbaren Speicherkartenvorrichtung (101) umfaßt.

Revendications

1. Régulateur électronique destiné à ajuster la vitesse de rotation d'un moteur (205) de tracteur agricole, comprenant une unité électronique programmable de commande (102), un dispositif de détection de la vitesse du moteur réglée par l'opérateur (104 ; 105) et un dispositif de détection de la vitesse réelle du moteur (106), connecté pendant le fonctionnement à l'unité électronique de commande (102), et un organe électromécanique de manoeuvre (103) commandé par l'unité électronique de commande (102) et destiné à ajuster le débit de carburant transmis au moteur (105), l'unité électronique de commande (102) étant associée à un dispositif de mémoire destiné à enregistrer des données du moteur, comprenant des paramètres d'étalonnage, caractérisé en ce que le dispositif de mémoire comporte une carte (101) comprenant une mémoire permanente et un dispositif enfichable de connexion électrique destiné à assurer la connexion à

- l'unité électronique de commande (102), si bien que des données propres au moteur sont enregistrées sur le dispositif (101) à carte de mémoire enfichable pendant les essais à la fabrication, puis, ultérieurement, la carte enfichable est enfichée dans le régulateur afin que celui-ci soit configuré avec les données propres au moteur après connexion du dispositif (101) à carte de mémoire enfichable sur l'unité électronique de commande (102).
2. Régulateur selon la revendication 1, caractérisé en ce que l'unité électronique de commande (102) comporte en outre :
- un dispositif de lecture de la mémoire permanente,
 - un dispositif de vérification de la validité des données conservées dans la mémoire permanente,
 - un dispositif de configuration automatique des caractéristiques de commande de l'unité électronique de commande (102).
3. Régulateur selon la revendication 1, caractérisé en ce que les données propres au moteur comprennent :
- des données de qualification et d'identification du moteur,
 - des valeurs du courant électrique d'alimentation de l'organe électromécanique de manoeuvre (103) correspondant à la puissance maximale du moteur et à plusieurs points particuliers de fonctionnement du moteur, et
 - un paramètre supplémentaire d'étalonnage au banc moteur.
4. Régulateur selon la revendication 3, caractérisé en ce que le dispositif (101) à carte de mémoire enfichable comporte une section d'écriture (108) qui contient une liste comprenant une partie au moins des données propres au moteur.
5. Régulateur selon l'une quelconque des revendications précédentes, caractérisé en ce qu'il comporte en outre un dispositif sélecteur manuel (107) connecté pendant le fonctionnement à l'unité électronique de commande (102) et destiné à fixer et rappeler sélectivement les valeurs prédéterminées de la vitesse de rotation du moteur.
6. Régulateur selon l'une quelconque des revendications précédentes, caractérisé en ce que le dispositif électromécanique de manoeuvre (103) comporte un dispositif (103a) destiné à empêcher la falsification de l'étalonnage au banc de l'organe électromécanique de manoeuvre (103).
7. Procédé de configuration d'un régulateur selon les revendications 1 à 4, caractérisé en ce qu'il comprend les étapes suivantes :
- la disposition d'une unité électronique de programmation et d'étalonnage (201) pour le dispositif (101) à carte de mémoire enfichable,
 - la formation d'une interface entre l'unité électronique de programmation et d'étalonnage (201) et un banc d'essais (202) de moteur, et la connexion de l'unité électronique de programmation et d'étalonnage (201) au dispositif de détection de la vitesse réelle (106) du moteur (205) et à l'organe électromécanique de manoeuvre (103),
 - la programmation du dispositif (101) à carte de mémoire enfichable avec des données de qualification et d'identification de moteur à l'aide de l'unité électronique de programmation et d'étalonnage (201),
 - l'application au moteur (205) d'essais au banc en usine, et la saisie, par l'unité électronique de programmation et d'étalonnage (201), de plusieurs points caractéristiques du fonctionnement du moteur (205),
 - l'extrapolation, à partir des points spécifiques de fonctionnement du moteur (205), de paramètres d'étalonnage du moteur et leur programmation dans le dispositif (101) à carte de mémoire enfichable à l'aide de l'unité électronique de programmation et d'étalonnage (201),
 - la disposition du dispositif à carte de mémoire enfichable (101) dans une enceinte avec le moteur (205), et le montage du moteur sur un tracteur possédant l'unité électronique de commande (102), et
 - l'enfichage du dispositif (101) à carte de mémoire enfichable dans l'unité électronique de commande (102) et la configuration du régulateur de cette manière.
8. Procédé selon la revendication 7, caractérisé en ce qu'il comprend en outre le scellement hermétique du dispositif (101) à carte de mémoire enfichable après sa programmation.
9. Procédé selon la revendication 7, caractérisé en ce qu'il comporte en outre une étape d'impression des données caractéristiques du moteur sur un support d'écriture (108) et la fixation du support d'écriture (108) à l'extérieur du dispositif (101) à carte de mémoire enfichable.

Fig. 1

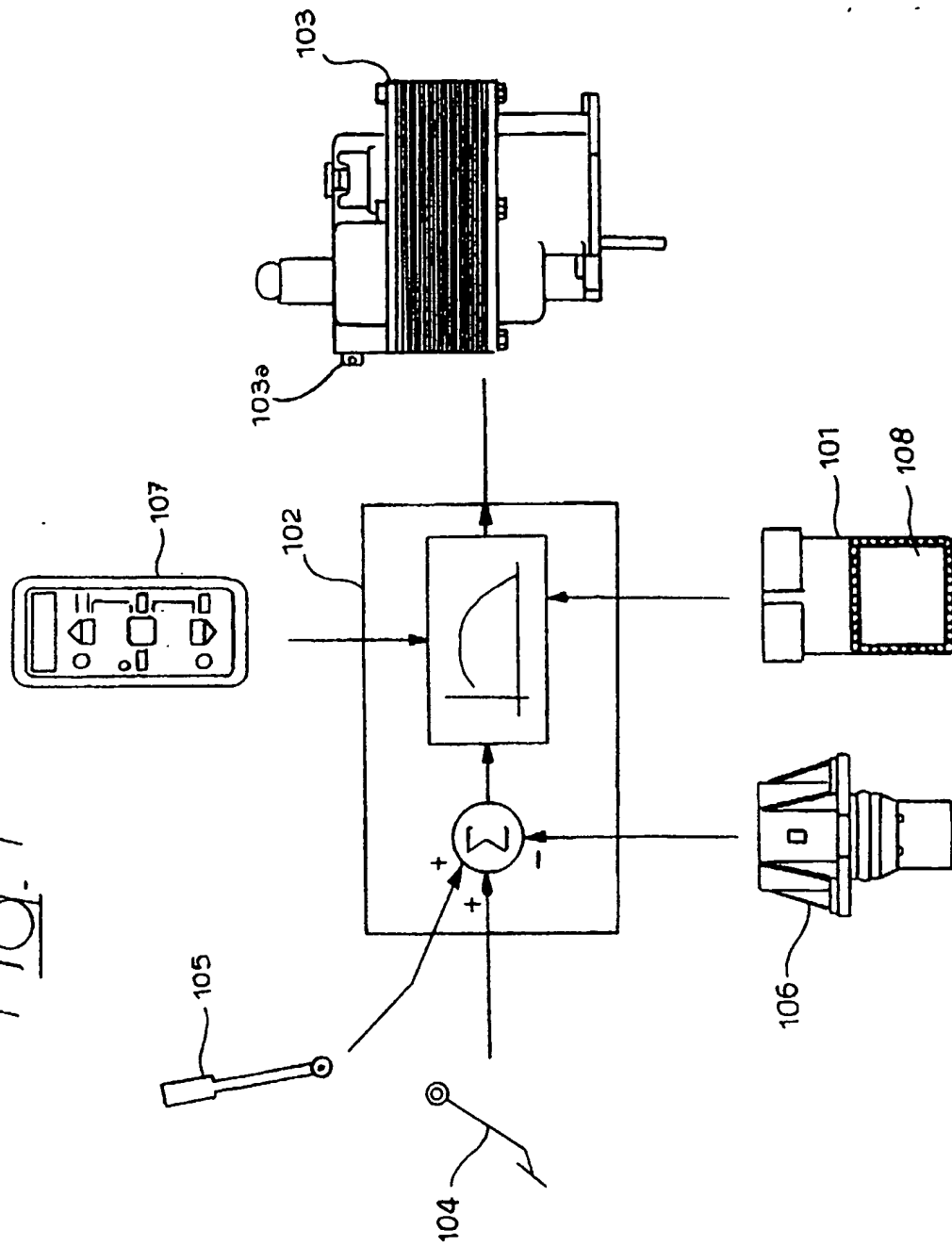


Fig. 2

